

International Journal of Environment and Climate Change

Volume 13, Issue 10, Page 1835-1843, 2023; Article no.IJECC.105659 ISSN: 2581-8627 (Past name: British Journal of Environment & Climate Change, Past ISSN: 2231–4784)

Production, Value Addition and Entrepreneurship Development of White Grained Variety Finger Millet KMR 340

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Authors' contributions

This work was carried out in collaboration among all authors. All authors read and approved the final manuscript.

Article Information

DOI: 10.9734/IJECC/2023/v13i102839

Open Peer Review History:

This journal follows the Advanced Open Peer Review policy. Identity of the Reviewers, Editor(s) and additional Reviewers, peer review comments, different versions of the manuscript, comments of the editors, etc are available here: https://www.sdiarticle5.com/review-history/105659

Original Research Article

Received: 23/06/2023 Accepted: 28/08/2023 Published: 31/08/2023

ABSTRACT

One of the significant millets that is widely grown in diverse regions of India and Africa is finger millet. In terms of raw fibre and minerals like calcium and phosphorus, it is more nutrient-dense and even superior to wheat and rice. For a considerable portion of the population and at least one meal a day for families living in producing catchments, it provides a significant source of dietary carbs. Unfortunately, it is referred to as "poor men's food," and because people are unaware of its benefits and limitations, its use is restricted in the areas where it is grown. The white Finger millet cultivar KMR 340, specifically developed for confectionery use, is resistant to blast and blight diseases and is tolerable to stem borer and aphids. The main cause of finger millet's limited use is the lack of processed millet products. By setting up businesses on finger millet with the aid of Self-Help Groups in rural regions, efforts have been made to transform the millet grains into practical forms

Int. J. Environ. Clim. Change, vol. 13, no. 10, pp. 1835-1843, 2023

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like Multi-grain Flour and Ragi Malt and provide the products to the consumers. For farm women and SHGs, starting rural businesses using finger millet has proven to be a profitable venture. This has increased demand for finger millet, which is resistant to blast and blight diseases and tolerant of stem borer and aphids, as well as increased employment opportunities and revenue for the group members. This is closely connected to the rise in nutrient-dense food consumption, which is moving society closer to greater health.

Keywords: Finger millet; blast and blight resistant; white finger millet variety; value addition; entrepreneurship development.

1. INTRODUCTION

Socioeconomic variables like population increase, rising food prices, water shortages, climate change, and others are anticipated to pose severe concerns to agriculture and food security. Researchers and nutritionists must carefully study the choices to grow, prepare, and use different possible food sources, such as little millets, in order to battle hunger and poverty. In this context, little millets provide a substantial source of nutrients and are more resilient to climate change. There are six types of small millets, which are plants from the grass family that have tiny seeds: Japanese millet species include finger millet (Eleusine coracana), small millet (Panicum sumatrense), Kodo millet (Paspalum scrobiculatum), Japanese barnyard millet (Echinochloa frumentacea), and proso millet (Panicum miliaceum). much higher than those of other grains including wheat (1.2% fibre, 1.5% minerals), rice (0.2% fibre, 0.6% minerals), and oats. It has the highest calcium content of any grain (344 mg/100 g). However, millet also contains trypsin inhibitory compounds, dietary fibre, polyphenols, tannins (0.61%), and phytates (0.48%). Gopalan and others [1].

Phytates, polyphenols, and tannins can increase the antioxidant activity of millet meals, which is essential for preserving health and preventing diseases associated with ageing and metabolism [2]. Due to its greater fibre content, which also aids in preventing constipation, excessive cholesterol, and intestinal cancer, it has numerous advantages. Finger millet is a small crop that is produced extensively in India and Africa. It is a native of Ethiopia and is also known as ragi and mandua in India. It is a common cuisine in these countries and gives a lot of people, particularly those in lower socioeconomic classes, a lot of calories and protein. With 58% of the nation's production. Karnataka is the state that produces the most finger millet, although few Indians are aware of its nutritional value or health benefits. In India, finger millet ranks behind wheat, rice, maize, sorghum, and bajra as the sixth most popular crop. O'Kennedy and others [3].

With 58% of the nation's production, Karnataka is the state that produces the most finger millet, although few Indians are aware of its nutritional value or health benefits. The sixth-largest crop grown in India is finger millet, which is followed by wheat, rice, maize, sorghum, and bajra. Finger millet is the fourth most significant millet in the world, behind sorghum, pearl millet, and foxtail millet. Sharathbabu et al. [4].

As a result, finger millet and other tiny millets are advised as an alternative to rice for diabetics [5]. The benefits of finger millet for health have caused demand to soar. It is typically consumed in a number of forms, including mudde, thick or thin porridge, fermented porridge, unleavened bread (roti), and brewing. The biggest obstacle to grains being accepted by children, meanwhile, has been their dark colouring. In this preview, a concept for white finger millet has arisen. Due to their improved consumer acceptance, more protein, lower fibre, and lower tannin content, white grain types are preferred over both brown and white grain types [6]. As a result, there has been an upsurge in demand for white grained finger millet in metropolitan areas and the baking industry. To add value, especially for the baking industry, an effort was made to develop a whitegrained finger millet type.

Despite being recognised as healthful foods, millets, particularly finger millet, have only recently begun to be used in food applications. They are currently underutilised and only available to traditional consumers in limited growing regions. Customers' ignorance of its health advantages and, secondly, a lack of availability in a convenient form, are the main contributing factors. Processing finger millet in both conventional and contemporary ways would increase the diversity of food uses for it and provide goods with higher value and more convenience. Making use of them to produce foods that are already prepared or cooked could persuade those who don't often eat finger millet to do so. In addition to improving the nutritional security of the community, higher consumption of millet will open up chances finaer for stakeholders to enhance their income and create jobs. Through Self Help Groups (SHGs), the establishment of finger millet processing businesses was started in the years 2010-2011 using the cluster concept. It is important to note that achieving faster and more inclusive development requires the economic and social empowerment of socially disadvantaged groups and marginalised areas of society.

The present paper describes the efforts made to establish village level enterprise on processing and value addition of finger millet with the objectives of additional employment and income generation for the farm women.

2. MATERIALS AND METHODS

2.1 Location

During the years 2020–2022, Krishi Vigyan Kendra in the Chikkaballapura district will conduct a Front-Line Demonstration (FLD) on the growth of entrepreneurship through branding and market linkage for value-added finger millet goods. An ICAR Action Pan Committee endorsed the FLD. The FLD was conducted in the Chintamani taluk, Chikkaballapura district's Anooru hamlet. It is one of the cluster villages that Krishi Vigyan Kendra, Chikkaballapura, has chosen to implement activities in for the 2020–2022 academic year. The following is a description of the village's supported activities.

2.2 Seed Treatment and Production

The seed treatment for the finger millet using azatobacter and jaggery was done before one day of sawing and stage wise observation for growth and yield of the crop was noted.

2.3 Quality Parameters

Quality parameters of the KMR 340 finger millet variety was measured by considering plant height (cm), number of tillers per plant, number of ear heads per fingers, finger length (cm), yield (q/ha), % increase over check, gross cost (Rs. /ha), gross Returns (Rs. /ha), net returns (Rs. /ha) and B:C ratio (Rs.) and compared with check crop MLR.

2.4 Socio Demographic Profile

The on general information such age categorized into three groups: 21-25, 26-35 and 36-40 years, education status as illiterates, primary, secondary, high school, occupation classified as house wife and labour, family type as nuclear or joint and number of children as one, two or three and above were noted [7].

2.5 Trainings and Demonstrations

Finger millet value addition, processing, and seed treatment during production were the main topics of the trainings. Twenty farm women in total were chosen to get thorough instruction in processing and value addition. Second. extensive value-added product testing were carried out through on- and off-campus trainings, and acceptable goods with commercial potential for generating money as well as supporting farm women's business development were chosen. These farm women also received additional training in nutrition education, the value addition of food items, managing processing and valueadded units, maintaining hygienic handling procedures for food goods, labelling, packing, obtaining licenses, and financial management. Additionally, these women received sensitization training in linkage creation and marketing techniques.

2.6 Processing and Value Addition

The aim of processing and value addition of finger millet was to convert the grains into convenient food and to make the product nutritionally superior, to market easily and having a shelf life of minimum 3 months. Accordingly, four products namely finger millet malt, mixture, laddu and kurkure were selected for preparation and marketing.

2.7 Establishment of Processing Unit

The creation of their own processing facility was required in order to prepare items that were only made from finger millet in order to bring systemization and regular manufacturing. Consequently, a strategy for the development of a processing unit with the absolute lowest amount of machinery was created.

2.8 Packaging and Labeling

Packaging acts as a sneaky salesperson. Farm women were given guidance to create appealing

and functional packaging with nutrition labels in order to market their products and increase their market opportunities.

2.9 Statistical Analysis

Statistical analysis was conducted using suitable statistical tools.

3. RESULTS AND DISCUSSION

3.1 General Information on the Origin of KMR 340 (White finger Millet Variety)

Table 1 denotes that the crop White finger millet variety KMR 340 was introduced in the year 2016 by VC Farm, Mandya, UAS, GKVK, Bengaluru. Which has the pure breed OUAT-2 x WRT-4, prime life of 90-95 days and an average yield (Q/ha) being 35-40 and its area of adoption is Karnataka. The special features of the variety is that it is especially for confectionary purpose, resistant to blast and blight diseases, tolerant to stem borer and aphids.

3.2 Quality Parameters

Quality parameters of the KMR 340 finger millet variety was measured by considering plant height (cm) compared to check was 111cm followed by number of tillers per plant was 7.1 where check was 6.0, number of ear heads per fingers was 5.2 when compared to check as 4.4, finger length (cm) was high in demo i.e., 9.0cm than in check was 7.0cm, yield (q/ha) was much higher in demo 35.42 (q/ha), % increase over check was 11.8 per cent and the cost benefit ratio was 2.41 compared to check 2.31. The Table 2 revealed that the demo KMR 340 was better over check crop MLR.

3.3 Socio-Demographic Profile

3 Table lists the sociodemographic characteristics of the farm women who process and add value to finger millet. According to the age distribution, the majority of farm women were between the ages of 26 and 35 (55%) and 21 to 25 (30%), respectively. In terms of literacy, 50% of women had completed high school, followed by 25% who had only completed primary school, and 10% were illiterate. The majority of them were farm labourers. followed by (80%) housewives (20%), according to the occupation distribution. The majority of these women (55%) were already parents of two. The findings also revealed that nuclear families made up 65% of all families.

3.4 Establishment of Processing and Value Addition Unit

Twenty farm women from Anooru village stepped forward to start processing and adding value to finger millet as an entrepreneurial activity after learning about processing, creating value-added goods, and packing. This is shown in table 4 after they were led by Mrs. Jyothi. They created a small-scale processing and value addition unit under the technical direction of Krishi Vigyan Kendra through a Front Line Demonstration on "Entrepreneurship development through value addition finger millet KMR-340" under the brand name "Sri Seetha Byraveshwara Swami Sanga". They first acquired a facility with a 2000 square foot unit area for the unit's construction, after which they bought and set up the essential machinery, including a destoner, a pulverizer, a roaster, a weighing scale, and a sealing machine. They registered value-added finger millet products with the Food Safety and Standards Authority of India in 2006 (FSSAI Reg. No. 21220048000019) with the help of Krishi Vigyan Kendra.

3.5 Nutrient Composition of Value-Added Products

The nutritional makeup of the value-added finger millet products malt, mixture, laddu, and kurkure was calculated and is shown in table 5. The goods that were promoted through these interventions had nutrient contents that ranged from 353 to 446 kilocalories of energy, 4.47 to 12.31g of protein, 1.3 to 13.13g of fat, 194 to 256 mg of calcium, and 1.6 to 3.20 mg of iron.

3.6 Marketing of the Value-Added Products

The first step in the commercialization of the value-added goods was marketing through the Krishi Vigyan Kendra market outlet, which was then introduced to some supply stores in Chintamani. Later, they were forced to take part in a variety of shows held by agricultural universities, government agencies, and NGOs. to widen their network of markets. Presently, they are involved in preparation and marketing of finger millet malt, laddu, mixture and kurkure under the registered brand name of "Sri Seetha Byraveshwara Swami Sanga" food products and selling them through their own provision store,

Krishi Vigyan Kendra outlet, Bakery, Sweet marts, Provision stores and Medical Shops in Chintamani, Chikkaballapura, Bangalore and Mobile sales van arranged by the Department of Women and Child Welfare, Chikkaballapura. The monthly production of the products is around 500 kgs with a net profit of Rs. 1,00,000/-. The similar study was conducted by Savitha et al., [8] showed the similar results.

	Table 1.	. Development c	of white grained	finger millet varie	ty KMR 340
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Particulars	
Name of the variety	KMR 340
Purebred	OUAT-2 x WRT-4
Developed Institute	VC Farm, Mandya, UAS, Bengaluru
Year of release	2016
Prime of life (Days)	90-95
Average yield Q/ha	35-40
Area of Adaption	Karnataka
Special features	White ragi variety, especially for confectionary purpose, resistant to
-	blast and blight diseases, tolerant to stem borer and aphids

Table 2. Quality parameters and production cost economics

Parameters	Demo	Check	
Plant height (cm)	111	107.1	
No. of tillers/pl.	7.1	6.0	
No. of ear heads/fingers	5.2	4.4	
Finger length (cm)	9.0	7.0	
Yield (q/ha)	31.42	28.02	
% increase over check	11.8		
Gross cost (Rs./ha)	38500	32400	
Gross Returns (Rs./ha)	63150	52950	
Net Returns (Rs./ha)	24650	20550	
B:C Ratio (Rs.)	2.41	2.30	

Table 3. Socio demographic profile of the farm women in self-help group

Variables	Category		n=20
	• /	Number	Percentage (%)
Age	21-25Years	06	30
	26-35 Years	11	55
	36-40 Years	03	15
Education	Illiterates	02	10
	Primary	05	25
	Secondary	03	15
	High School	10	50
Occupation	Home maker	04	20
	Labourer	16	80
Type offamily	Nuclear	13	65
	Joint	07	35
amily size	2-4 members	13	65
	5-7 members	07	35
Number of children	One	02	10
	Two	11	55
	Three and above	07	35

3.7 Economics of Value Addition to Finger Millet

The average outcomes of the current activity are shown in Tables 6 and 7 based on data collected over the previous two years. The economic analysis of the four products—finger millet malt, laddus, mixture, and kurkure—is provided in Table 6. The table shows that the monthly sales are around 323 kg of malt, 150 kg of laddu, 225 kg of mixture, and 122 kg of kurkure, with monthly net profits from malt, laddu, mixture, and kurkure totaling Rs. 12920, Rs. 5250, Rs. 9000, and Rs. 4880, respectively. Meanwhile, the price of unprocessed finger millet is Rs. 30 per kg. The findings are consistent with those of Patel et al.'s [9] studies, which examined the economics of ragi malt and multigrain flour produced and sold by SHGs in the Jagadpur District of Chhattisgarh, India. The groups generated profits of Rs. 1205.00 and Rs. 895.00 per 100 kg of the product sold from ragi malt and multigrain flour, respectively.

Agricultural women quickly established a lucrative source of income by turning agricultural produce into products, bringing in a net income of about Rs. 3.0 lakhs per year. The University of Agricultural Sciences recognized Mrs. Jyothi's enthusiasm for farming and the entrepreneurial world and named her the "Best Farm Women at Taluk level" in 2021. Many farmers and farm women approached KVK to start similar businesses after seeing the success of these members.



Pic. 1. Seed treatment



Pic. 2. Sawing



Pic. 3. Field visits



Pic. 4. Field day

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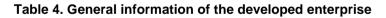
Pic. 5. Demonstration on value addition

ALE A	Status
Information	Net Wt. : :
Quantity (per 100 g)	MRP Rs. :
380.4	Mfd. Date :
100 100	Ingredients
8.7	
8.7 3.8	Ragi flour, rice, Bengal gram dhal,
	Ragi flour, rice, Bengal gram dhal, red gram dhal, corn flour,
3.8	Ragi flour, rice, Bengal gram dhal,
	uantity (per 100 g)

Pic. 6. Labelling with FSSAI no.



Pic. 7. Newspaper article



20 members
Entrepreneurship development through value addition finger millet KMR -
340
Sri Seetha Byraveshwara Swami Sanga
Ragi products are being sold in local provisional stores and in exhibition
21220048000019
Anooru Chintamani taluk, Chikkaballapura, Karnataka

Table 5. Nutritional composition of the ragi value added products

Products	Protein (g)	Energy (kcal)	Fat(g)	Calcium(mg)	lron(mg)
Ragi malt	09.00	360	01.50	193	5.20
Ragi mixture	03.47	436	14.90	164	1.85
Ragi laddu	10.31	407	14.13	242	4.10
Ragi kurkure	06.60	343	01.68	181	5.65

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Table 6. Cost economics of ragi malt production

Particulars	Amount (Rs.)
Variable cost (raw materials+ fuel+ labour +10% interest)	127,000
Fixed cost (depreciation of equipment + interest)	1,746
Space rental (500/month)	6,000
Total cost of production 2000 kg/annum	134,846
	≈135,000

Gross income = $100 \times 2400 = \text{Rs.} 240,000$ Net income = Gross income - total expenditure = Rs. 240,000 - 135,000 = 100,000B/C ratio (benefit/cost) = 240,000/135,000 = 1.7 (benefit of one rupee 70 paisa for every rupee spent)

Table 7. Income generation from production and marketing of ragi value added products

Ragi products	Production cost (Rs. /Kg)	Selling price (Rs. /Kg)	Net profit (Rs. /Kg)	Sales/Month (No.)	Profit/Month (Rs.)	B:C ratio
Ragi laddu	290	325	35	150	5250	1.60
Ragi mixture	270	310	40	225	9000	1.52
Ragi malt	150	110	40	323	12920	1.70
Ragi kurkure	290	330	40	122	4880	1.65
Total earnings / month (Rs.)					32050	1.62

4. CONCLUSION

Krishi Vigyan Kendra's guidance, helped farm women to feel more secure to begin small-scale food processing and value-added companies in their communities and sell their goods in urban areas. The organised introduction of farm women to the preparation and processing of value addition to finger millet is an innovative strategy for cultivating self-reliance. In addition to raising household income and creating new jobs, the millet-focused entrepreneurial activity has also spared farm families the bother of hunting for work to support their families. When finger millet is more widely available, consumption rises, which encourages people to eat a wider variety of nutrient-dense foods.

COMPETING INTERESTS

Authors have declared that they have no known competing financial interests or non-financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Peer-review history: The peer review history for this paper can be accessed here: https://www.sdiarticle5.com/review-history/105659